

# MAAE 3004 Dynamics of Machinery

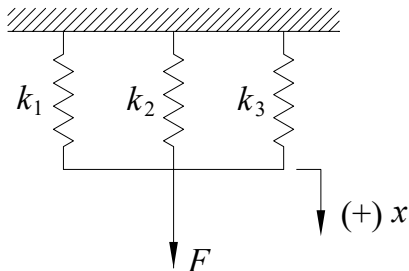
## Review Lecture

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## Equivalent Springs

### Springs in parallel



- The springs in a mechanical system can be in parallel, series, or in combination.
- When springs are in parallel, the deformation of each spring is the same for a given applied force.
- The reaction forces of the three springs are

$$F_1 = k_1 x$$

$$F_2 = k_2 x$$

$$F_3 = k_3 x$$

- The sum of these three forces must be equal in magnitude to the applied force, therefore

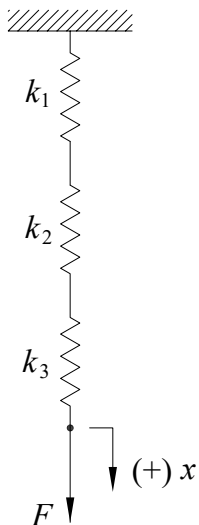
$$F = k_1 x + k_2 x + k_3 x = (k_1 + k_2 + k_3)x = k_{eq} x$$

- For  $n$  springs in parallel the equivalent spring constant is

$$k_{eq} = \sum_{i=1}^n k_i$$

## Equivalent Springs

### Springs in series



- When springs are in series, the force in each spring is the same as the given applied force.
- The total deformation  $x$  of the springs is the sum of the individual deformations.
- Thus, with

$$F = k_1 x_1 = k_2 x_2 = k_3 x_3$$

and

$$x = x_1 + x_2 + x_3$$

we find that

$$x = F \left( \frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3} \right)$$

- The equivalent spring constant for springs in series is

$$k_{eq} = \frac{1}{\sum_{i=1}^n \frac{1}{k_i}}, \text{ or } \frac{1}{k_{eq}} = \sum_{i=1}^n \frac{1}{k_i}$$

## Example 1.1

Given the hoisting drum that is mounted at the end of a rectangular cross-section cantilever beam and carrying a steel wire cable, determine the  $k_{eq}$  of the system. The cable length =  $l$  and the beam and cable have a Young's modulus =  $E$ .

For a cantilever beam:

$$\delta_{max} = \frac{Wb^3}{3EI} \Rightarrow k_b = \frac{W}{\delta_{max}}$$

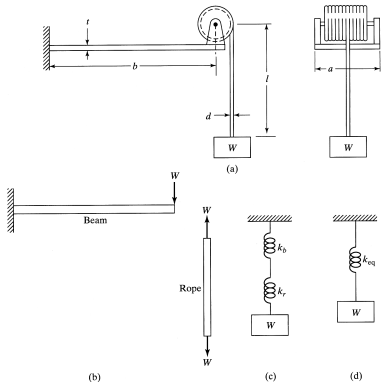
$$k_b = \frac{3EI}{b^3} = \frac{3E}{b^3} \left( \frac{1}{12} at^3 \right) = \frac{Eat^3}{4b^3}$$

For a cable:  $k_c = \frac{AE}{l} = \frac{\pi d^2 E}{4l}$

$k_b$  and  $k_c$  are in series,

$$\frac{1}{k_{eq}} = \frac{1}{k_b} + \frac{1}{k_c} = \frac{4b^3}{Eat^3} + \frac{4l}{\pi d^2 E}$$

Therefore,  $k_{eq} = \frac{E}{4} \left( \frac{\pi at^3 d^2}{\pi d^2 b^3 + lat^3} \right)$

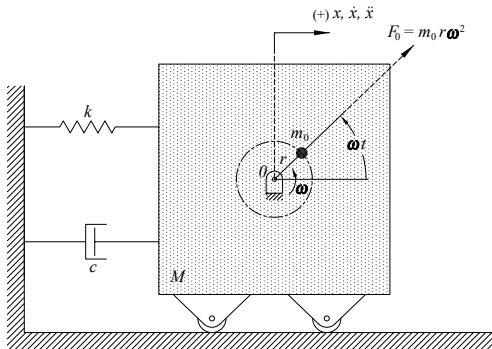


## Excitation Due to an Unbalanced Rotating Mass

- To illustrate how to use the real part of  $e^{i\omega t}$ , consider the horizontal mass  $M$  rolling on a horizontal surface that is excited by a rotating unbalanced mass  $m_0$
- The differential equation of motion of this system is

$$\ddot{x} + 2\zeta\omega_n\dot{x} + \omega_n^2x = \frac{F_0}{m} \cos(\omega t)$$

where  $m = M + m_0$

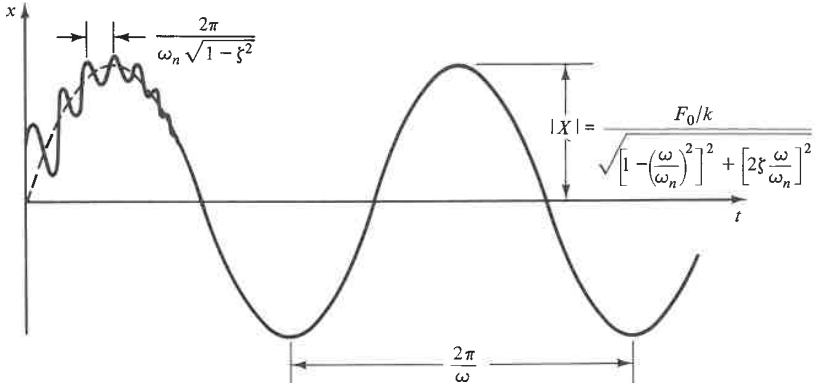


## Excitation Due to an Unbalanced Rotating Mass

- Adding the transient homogeneous solution  $x_h$  to the steady-state solution  $x_p$  gives the *complete* solution of Equation (3)

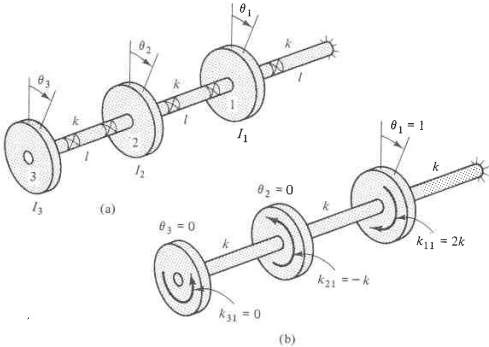
$$x = e^{-\zeta\omega_n t} (A \cos(\omega_d t) + B \sin(\omega_d t)) + |X| \sin(\omega t - \phi) \quad (15)$$

- The combined transient and steady-state response is shown for  $\omega < \omega_n \sqrt{1 - \zeta^2}$ , and recall that  $\omega_d = \omega_n \sqrt{1 - \zeta^2}$



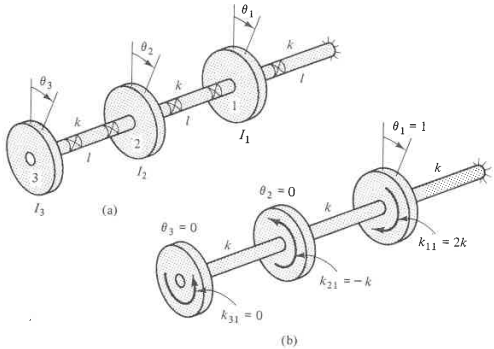
### Example 3.4

- A shaft with three evenly spaced discs rigidly attached to it is fixed at one end
- The mass moments of inertia of the discs are  $I_1$ ,  $I_2$ , and  $I_3$
- The torsional spring constant of each of the three shaft intervals of length  $l$  is  $k = GJ/l$  where  $G$  is the shear modulus and  $J$  is the polar mass moment of inertia of the shaft interval



### Example 3.4

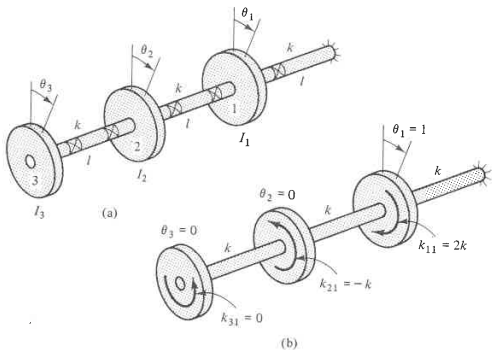
- Using the angular displacements  $\theta_1$ ,  $\theta_2$ , and  $\theta_3$  as generalised coordinates and the definition of  $k_{ij}$  determine
  - a. The stiffness matrix  $\mathbf{K}$
  - b. The differential equations of motion of the undamped free vibration of the system in matrix form





### Example 3.4 Solution

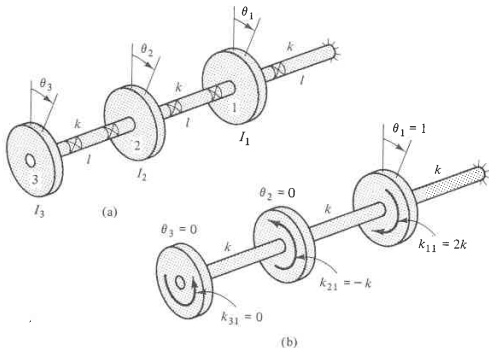
- a. To determine the first column of  $\mathbf{K}$  disc 1 is given a unit angular displacement,  $\theta_1 = 1$ , with disks 2 and 3 held fixed so that  $\theta_2 = \theta_3 = 0$
- The moment  $k_{11}$  required to rotate disc 1 through the angle  $\theta_1 = 1$  is  $2k$ , and the moment  $k_{21}$  required to keep disc 2 fixed is  $-k$
- There is no tendency for disc 3 to rotate, so  $k_{31} = 0$



## Example 3.4 Solution

- Thus

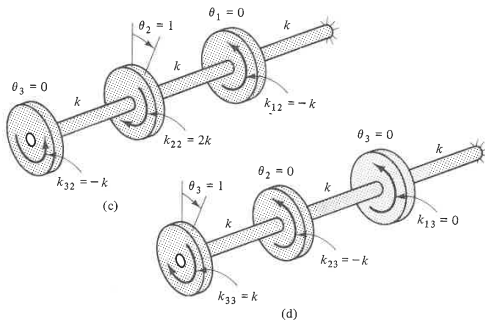
$$\left. \begin{aligned} k_{11} &= 2k \\ k_{21} &= -k \\ k_{31} &= 0 \end{aligned} \right\} \text{first column of } \mathbf{K}$$



### Example 3.4 Solution

- Similarly, giving disc 2 a unit angular displacement,  $\theta_2 = 1$ , with discs 1 and 3 held fixed so that  $\theta_1 = \theta_3 = 0$ , the moments required to maintain this configuration are

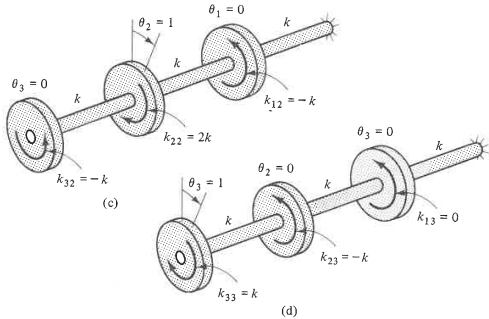
$$\left. \begin{aligned} k_{12} &= -k \\ k_{22} &= 2k \\ k_{32} &= -k \end{aligned} \right\} \text{second column of } \mathbf{K}$$



### Example 3.4 Solution

- Finally, with  $\theta_3 = 1$  and discs 1 and 2 held fixed so that  $\theta_1 = \theta_2 = 0$ , the moments required to maintain this configuration are

$$\left. \begin{aligned} k_{13} &= 0 \\ k_{23} &= -k \\ k_{33} &= k \end{aligned} \right\} \text{third column of } \mathbf{K}$$



## Example 3.4 Solution

- b. The general form of the matrix equation expressing the equations of motion of the undamped free vibration is

$$\mathbf{M}\ddot{\Theta} + \mathbf{K}\Theta = \mathbf{0}$$

- Since the mass matrix  $\mathbf{M}$  consists of the mass moments of inertia on the diagonal, the matrix equation expressing the differential equations of motion of the undamped free vibration of the disc-and-shaft mechanical system is

$$\begin{bmatrix} I_1 & 0 & 0 \\ 0 & I_2 & 0 \\ 0 & 0 & I_3 \end{bmatrix} \begin{bmatrix} \ddot{\theta}_1 \\ \ddot{\theta}_2 \\ \ddot{\theta}_3 \end{bmatrix} + \begin{bmatrix} 2k & -k & 0 \\ -k & 2k & -k \\ 0 & -k & k \end{bmatrix} \begin{bmatrix} \theta_1 \\ \theta_2 \\ \theta_3 \end{bmatrix} = \mathbf{0}$$

- The differential equations of motion for this disc-and-shaft mechanical system is analogous to the three story building from Example 3.3

### Example 3.7

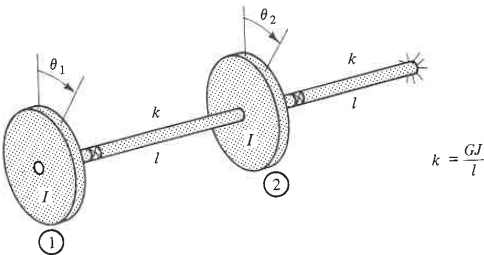
- Two identical discs each having centroidal mass moment of inertia  $I$  are rigidly attached to a steel shaft that is fixed at one end
- Each section of shaft has diameter  $d$ , segment length  $l$ , and a torsional spring constant  $k$ , where

$l = 0.6 \text{ m}$  (length of each segment of shaft)

$d = 30.0 \text{ mm}$  (shaft diameter)

$G = 800.0 \text{ GPa}$  (shaft shear modulus)

$I = 10.0 \text{ kgm}^2$  (centroidal mass moment of inertia of each disc)

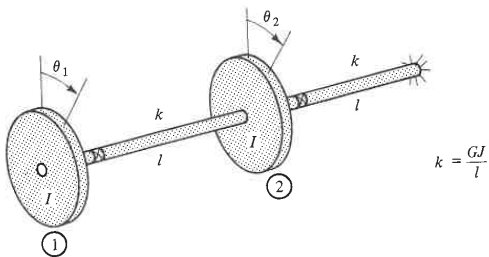


### Example 3.7 Solution

- Using the given system data, determine:
  - a. the eigenvalues of the system;
  - b. the natural frequencies of the system [Hz];
  - c. the eigenvectors, i.e., the normal-mode shapes, of the system
- a.  $k_{11}$  is the moment required to give disc 1 a unit rotation,  $\theta_1 = 1$
- $k_{21}$  is the moment required to keep disc 2 stationary when  $k_{11}$  is applied, i.e., for  $\theta_1 = 1$  and  $\theta_2 = 0$

$$k_{11} = k$$

$$k_{21} = -k$$



## Example 3.7 Solution

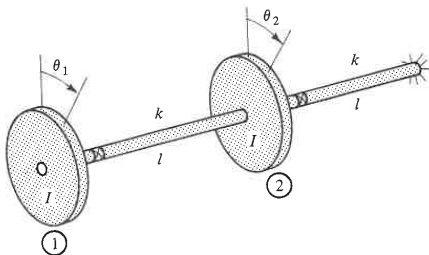
- Similarly, for  $\theta_1 = 0$  and  $\theta_2 = 1$

$$k_{12} = -k$$

$$k_{22} = 2k$$

- The stiffness and mass matrices are

$$\mathbf{K} = \begin{bmatrix} k & -k \\ -k & 2k \end{bmatrix} \quad \text{and} \quad \mathbf{M} = \begin{bmatrix} I & 0 \\ 0 & I \end{bmatrix}$$



$$k = \frac{GJ}{l}$$



### Example 3.7 Solution

- To determine the eigenvalues, we must first compute the characteristic (frequency) equation using the determinant of coefficient matrix from Equation (17)
- After setting  $\omega^2 = \lambda$  we obtain

$$\det [\mathbf{M}^{-1}\mathbf{K} - \lambda\mathbf{I}] = \det \begin{bmatrix} \left(\frac{k}{I} - \lambda\right) & \frac{-k}{I} \\ \frac{-k}{I} & \left(\frac{2k}{I} - \lambda\right) \end{bmatrix} = 0$$

- The determinant yields the characteristic equation

$$\left(\frac{k}{I} - \lambda\right) \left(\frac{2k}{I} - \lambda\right) - \left(\frac{k}{I}\right)^2 = 0$$

in which  $\lambda = \omega^2$

- Expanding this equation leads to the quadratic characteristic equation

$$\lambda^2 - \frac{3k}{I}\lambda + \left(\frac{k}{I}\right)^2 = 0$$

## Example 3.7 Solution

- The roots of the quadratic characteristic equation yield the two eigenvalues for the 2-DOF mechanical system

$$\lambda_1 = \omega_1^2 = \frac{k}{I} \left[ \frac{3 - \sqrt{5}}{2} \right] \quad \text{and} \quad \lambda_2 = \omega_2^2 = \frac{k}{I} \left[ \frac{3 + \sqrt{5}}{2} \right]$$

- b. Using the given data and the tables for elastic elements as springs tables in Lecture Slide Set 1, the torsional spring constant is computed as

$$k = \frac{GJ}{l}, \quad \text{where } J \text{ is the polar area moment of inertia, } J = \frac{\pi d^4}{32}$$

which gives

$$k = \frac{800.0(10)^9 \text{ Pa}}{0.6 \text{ m}} \left[ \frac{\pi(0.030 \text{ m})^4}{32} \right] = 106028.8 \text{ Nm/rad}$$

and

$$\frac{k}{I} = \frac{106028.8 \text{ Nm/rad}}{10.0 \text{ kgm}^2} = 10602.88 \text{ s}^{-2}$$

### Example 3.7 Solution

- substituting the value for  $k/I$  into the eigenvalue equations yields

$$\lambda_1 = \omega_1^2 = 4049.94 \text{ s}^{-2}$$

$$\lambda_2 = \omega_2^2 = 27758.70 \text{ s}^{-2}$$

- From which the two natural frequencies are

$$f_1 = \frac{\omega_1}{2\pi} = \frac{\sqrt{4049.94}}{2\pi} = 10.13 \text{ Hz}$$

$$f_2 = \frac{\omega_2}{2\pi} = \frac{\sqrt{27758.70}}{2\pi} = 26.52 \text{ Hz}$$

### Example 3.7 Solution

- c. To determine the eigenvectors, which represent the normal mode shapes of this torsional vibration system, corresponding to each eigenvalue, we use the torsional version of Equation (17) to obtain

$$\begin{bmatrix} \left(\frac{k}{I} - \lambda\right) & \frac{-k}{I} \\ \frac{-k}{I} & \left(\frac{2k}{I} - \lambda\right) \end{bmatrix} \begin{bmatrix} \Theta_1 \\ \Theta_2 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$

- Performing the matrix-vector multiplication leads to

$$\left. \begin{aligned} \left(\frac{k}{I} - \lambda\right) \Theta_1 - \frac{k}{I} \Theta_2 &= 0 \quad \text{(a)} \\ -\frac{k}{I} \Theta_1 - \left(\frac{2k}{I} - \lambda\right) \Theta_2 &= 0 \quad \text{(b)} \end{aligned} \right\} \quad (19)$$

## Example 3.7 Solution

- The relationships between the eigenvector components for the eigenvalues  $\lambda_1$  and  $\lambda_2$  can be determined from either Equation (19-a) or Equation (19-b)
- Without loss in generality, we select the first one, (a), to determine the ratio that depends on the eigenvalues

$$\frac{\Theta_2}{\Theta_1} = \frac{k/I - \lambda}{k/I} \quad (20)$$

- Substituting the values for  $\lambda_1$  and  $\lambda_2$  into Equation (20) gives

$$\left(\frac{\Theta_2}{\Theta_1}\right)_1 = \frac{10602.88 - 4049.94}{10602.88} = 0.62 \quad (\text{the first mode})$$

and

$$\left(\frac{\Theta_2}{\Theta_1}\right)_2 = \frac{10602.88 - 27758.70}{10602.88} = -1.62 \quad (\text{the second mode})$$

## Example 3.7 Solution

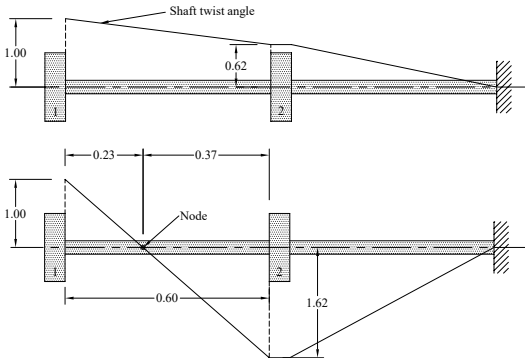
- Although there are an infinite number of values of  $\Theta_1$  and  $\Theta_2$  that will satisfy the ratios for the first and second mode, we can normalise the ratio by setting  $\Theta_1 = 1$ , meaning that for the first mode  $\Theta_2 = 0.62$ , and for the second mode  $\Theta_2 = -1.62$ , which gives the eigenvectors as

$$\begin{bmatrix} \Theta_1 \\ \Theta_2 \end{bmatrix}_1 = \begin{bmatrix} 1 \\ 0.62 \end{bmatrix} \quad \text{and} \quad \begin{bmatrix} \Theta_1 \\ \Theta_2 \end{bmatrix}_2 = \begin{bmatrix} 1 \\ -1.62 \end{bmatrix}$$

- The eigenvector for the first mode describes the undamped free vibration configuration of the system when it is vibrating at  $f_1 = 10.13 \text{ Hz}$  where  $\Theta_2 = 0.62\Theta_1$  at any instant in time, and since the ratio is positive, both discs are vibrating in phase with each other
- The eigenvector for the second mode describes the system configuration for the undamped free vibration mode when the system is vibrating at  $f_2 = 26.52 \text{ Hz}$ , with the discs vibrating at  $180^\circ$  out of phase with each other because the ratio is a negative number with  $\Theta_2 = -1.62\Theta_1$

## Example 3.7 Solution

- The figures illustrate the mode shapes, i.e., the twist configurations of the shaft where the vertical axis is the twist angle in radians and the horizontal axis is shaft length

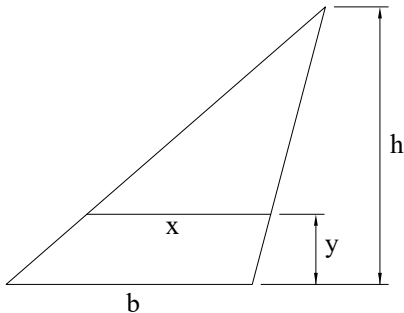


- The *node* for mode shape 2 is where the shaft has zero angular deflection, and the precise location along the length of the shaft segment between the two discs can be determined using similar triangles

## Example 3.7 Solution

- In plane geometry, similar triangles are those with identical interior angles and proportional edge lengths
- The edge lengths are related according to the ratios

$$\frac{x}{b} = \frac{h-y}{h}$$





## Modal Matrix $\mathbf{U}$

- Although modal analysis is extremely useful in determining the response of forced  $n$ -DOF systems, it can also be used in obtaining the free vibration response of systems that comes from initial conditions
- The discussion that follows will examine both free and forced  $n$ -DOF vibration response
- The *modal matrix*,  $\mathbf{U}$ , is required for the modal analysis and decoupling of the differential equations of motion
- The modal matrix is a square  $n \times n$  matrix whose columns correspond to the  $n$  eigenvectors of the mechanical system where column 1 is mode 1, column 2 is mode 2, et c.
- For example, the  $2 \times 2$  modal matrix for Example 3.7 where the two eigenvectors were found to be

$$\mathbf{x}_1 = \begin{bmatrix} 1.00 \\ 0.62 \end{bmatrix}, \quad \text{and} \quad \mathbf{x}_2 = \begin{bmatrix} 1.00 \\ -1.62 \end{bmatrix},$$

so the corresponding modal matrix is

$$\mathbf{U} = \begin{bmatrix} 1.00 & 1.00 \\ 0.62 & -1.62 \end{bmatrix}$$

## Decoupled Equations for Undamped Free Vibration

- The differential equations of motion of an  $n$ -DOF mechanical system are dynamically coupled if the generalised coordinates used lead to a non-diagonal mass matrix  $\mathbf{M}$ , and statically coupled if the stiffness matrix  $\mathbf{K}$  is non-diagonal
- It is often possible to select generalised coordinates that eliminate dynamic coupling, but it is generally not possible to select generalised coordinates that eliminate static coupling
- As a result, as we have seen in all of our examples involving stiffness and flexibility coefficients, static coupling is typically always present in the differential equations of motion and the stiffness matrix  $\mathbf{K}$  is symmetric, but not diagonal

## Decoupled Equations for Undamped Free Vibration

- To decouple these equations of motion we use the *linear coordinate transformation*

$$\mathbf{X} = \mathbf{U}\boldsymbol{\nu} \quad (41)$$

from which

$$\ddot{\mathbf{X}} = \mathbf{U}\ddot{\boldsymbol{\nu}} \quad (42)$$

- In these equations  $\mathbf{X}$  is the vector of  $x_i$  generalised coordinates,  $\mathbf{U}$  is the modal matrix, while  $\boldsymbol{\nu}$  is the vector of principal coordinates  $\nu_i$
- The  $\nu_i$  principal coordinates of points are described in the orthogonal principal coordinate system, while the modal matrix transforms the principal coordinate system into the generalised coordinate system, and the generalised coordinates  $x_i$  are the coordinates of the **same** points, but now described in the orthogonal generalised coordinate system
- The  $\nu_i$  are obtained from

$$\boldsymbol{\nu} = \mathbf{U}^{-1}\mathbf{X} \quad (43)$$

## Decoupled Equations for Undamped Free Vibration

- A well known theorem in linear algebra states that if  $\mathbf{D}$  is a  $n \times n$ , i.e. square matrix, then the following two statements are always true:
  - a.  $\mathbf{D}$  is diagonalisable, and
  - b.  $\mathbf{D}$  has  $n$  linearly independent eigenvectors
- And hence, the  $n \times n$  mass  $\mathbf{M}$  and stiffness  $\mathbf{K}$  matrices are always diagonalisable
- This is accomplished for the undamped free  $n$ -DOF system by pre-multiplying  $\mathbf{M}$  and  $\mathbf{K}$  by  $\mathbf{U}^T$  and post-multiplying them by  $\mathbf{U}$ , respectively

$$\mathbf{U}^T \mathbf{M} \mathbf{U} \ddot{\nu} + \mathbf{U}^T \mathbf{K} \mathbf{U} \nu = \mathbf{0} \quad (44)$$

- This results in the diagonalisation of the mass and stiffness matrices giving the  $\mathbf{M}_r$  and  $\mathbf{K}_r$  elements for  $r = 1, 2, \dots, n$

$$\mathbf{U}^T \mathbf{M} \mathbf{U} = \begin{bmatrix} M_{r=1} & 0 & \cdots & 0 \\ 0 & M_{r=2} & \cdots & 0 \\ \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & \cdots & M_{r=n} \end{bmatrix}, \quad (45)$$

## Decoupled Equations for Undamped Free Vibration

and

$$\mathbf{U}^T \mathbf{K} \mathbf{U} = \begin{bmatrix} K_{r=1} & 0 & \cdots & 0 \\ 0 & K_{r=2} & \cdots & 0 \\ \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & \cdots & K_{r=n} \end{bmatrix} \quad (46)$$

- Recalling that

$$\omega_r^2 \mathbf{M}_r = \mathbf{K}_r, \quad r \in \{1, 2, \dots, n\}$$

we can rewrite Equation (46) as

$$\mathbf{U}^T \mathbf{K} \mathbf{U} = \begin{bmatrix} \omega_1^2 M_1 & 0 & \cdots & 0 \\ 0 & \omega_2^2 M_2 & \cdots & 0 \\ \vdots & \vdots & \ddots & \vdots \\ 0 & 0 & \cdots & \omega_n^2 M_n \end{bmatrix} \quad (47)$$

where  $\omega_r$  = undamped natural circular frequency of the  $r^{\text{th}}$  mode  
 $M_r = \sum_{i=1}^n m_i (X_i^2)_r = r^{\text{th}}$  mode generalised mass for diagonal  $\mathbf{M}$   
 $M_r = \sum_{i=1}^n \sum_{j=1}^n m_{ij} (X_i^2)_r (X_j^2)_r = r^{\text{th}}$  mode generalised mass for non-diagonal  $\mathbf{M}$

## Decoupled Equations for Undamped Free Vibration

- Referring to Equations (45) and (47), the decoupled differential equations of motion for  $n$ -DOF free vibration in Equation (44) take on the pleasing form

$$\begin{bmatrix} \swarrow & & \\ & M_r & \\ \searrow & & \end{bmatrix} \ddot{\boldsymbol{\nu}} + \begin{bmatrix} \swarrow & & \\ & \omega_r^2 M_r & \\ \searrow & & \end{bmatrix} \boldsymbol{\nu} = \mathbf{0} \quad (48)$$

- Equation (48) shows that the decoupled differential equations of motion for  $n$ -DOF free vibration, in terms of the principal coordinates, are linearly independent and each has the form

$$\left. \begin{aligned} \ddot{\nu}_1 + \omega_1^2 \nu_1 &= 0 \\ \ddot{\nu}_2 + \omega_2^2 \nu_2 &= 0 \\ &\vdots \\ \ddot{\nu}_r + \omega_r^2 \nu_r &= 0 \\ &\vdots \\ \ddot{\nu}_n + \omega_n^2 \nu_n &= 0 \end{aligned} \right\} \quad (49)$$





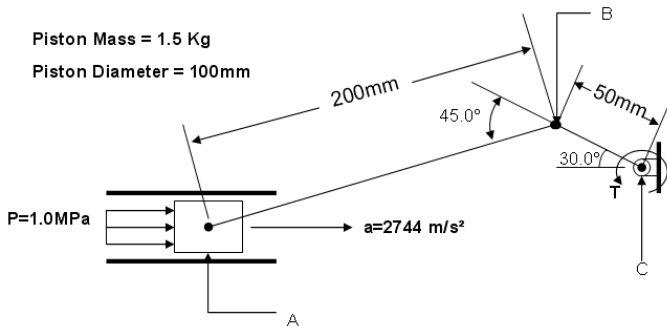




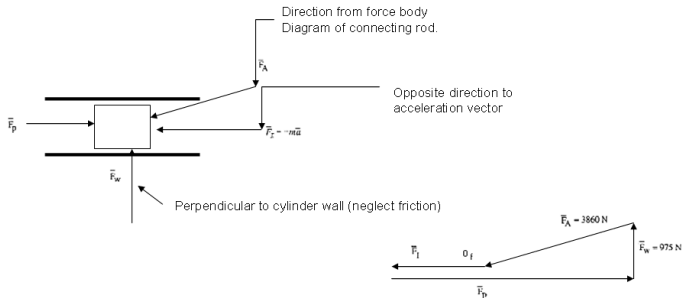
## Example 8.1

### Offset-Crank Engine

Determine the output torque  $\tau$  that can be developed by the offset-crank engine in the configuration shown using graphical force analysis. Ignore the inertia force and moment acting on the connecting rod and crank.



## 1. Piston (three-force member)



$$|\vec{F}_I| = ma_G = (1.5\text{kg})(2744\text{m/s}^2) = 4116\text{ N}$$

$$|\vec{F}_P| = PA = (1.0 \times 10^6 \frac{\text{N}}{\text{m}^2}) \left( \frac{\pi(0.1)^2}{4} \right) = 7854\text{ N}$$

since two known applied forces can be combined into a single force,  
then piston becomes a three-force member

$$(\checkmark\checkmark \vec{F}_I + \checkmark\checkmark \vec{F}_P) + \overset{\circ\checkmark}{\vec{F}_W} + \overset{\circ\checkmark}{\vec{F}_A} = \checkmark\checkmark \vec{0}$$

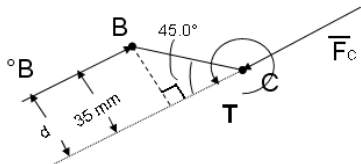
then from the force polygon  $|\vec{F}_A| = 3860\text{ N}$ ; direction as shown

## 2. Connecting Rod (two-force member neglecting inertia)



- $\vec{F}_B = -\vec{F}_A$        $(\vec{F}_A + \vec{F}_B = \vec{0})$
- $|\vec{F}_B| = 3860 \text{ N}$ ; direction as shown

## 3. Crank



- $\Sigma \vec{F} = m\vec{a} \Rightarrow \Sigma \vec{F} = 0$

$$\vec{F}_C = -\vec{F}_B$$

- $\Sigma \vec{M}_C = I_C \vec{\alpha} = 0$

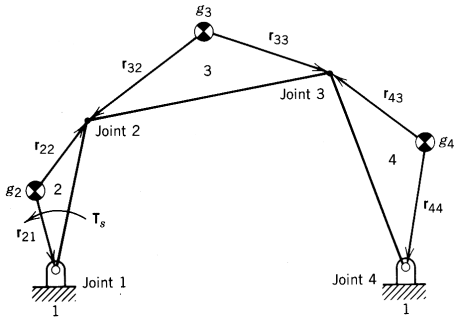
$$\tau - dF_B = 0$$

where  $d$  is the perpendicular distance from  $F_B$  to a parallel line passing through point  $C$ , then

$$\tau = dF_B = (35\text{mm})(3860\text{N}) = 135.1\text{Nm ccw}$$

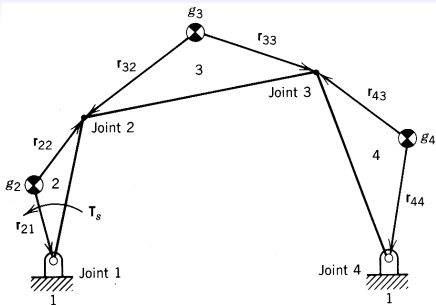
## Example 8.2

Outline how the matrix solution method can be used to determine the required applied driving torque  $T_s$  and corresponding joint reaction forces in the four-bar mechanism for a set of specified linear and angular accelerations of each of the links determined by a previous kinematic analysis of the linkage.



Solution Method:

1. Draw free-body diagrams
2. Write equilibrium equations
3. Form matrix equation
4. Solve



$r_{ij}$  vector from CG of link  $i$  to joint  $j$

$F_{ik}$  force link  $i$  exerts on link  $k$

$g_i$  CG of link  $i$

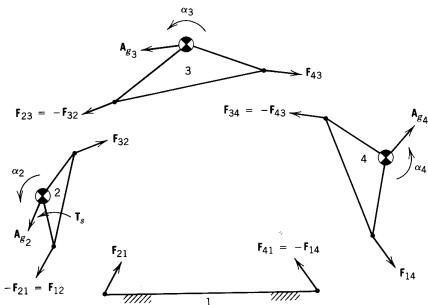
$A_{g_i}$  acceleration of CG  $g_i$

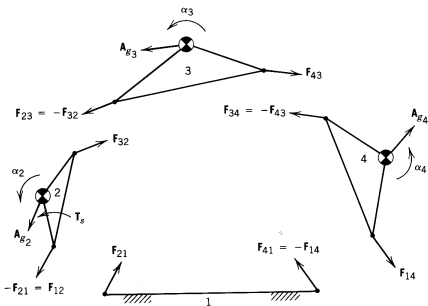
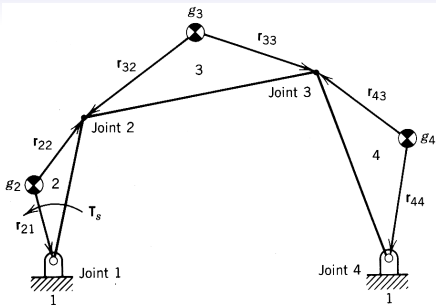
$\alpha_i$  angular acceleration of link  $i$

$M_i$  mass of link  $i$

$I_i$  mass moment of inertia of link  $i$  about  $g_i$

$T_s$  driving torque applied to link 2

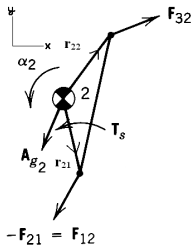




- $\mathbf{F}_{ik} = -\mathbf{F}_{ki}$
- An independent set of solution variables must be chosen.
- $\mathbf{F}_{14}$ ,  $\mathbf{F}_{21}$ ,  $\mathbf{F}_{32}$ , and  $\mathbf{F}_{43}$  are selected as solution variables in this example.
- Other selections are possible.



Equilibrium equations are written for link 2.



$$F_{32x} - F_{21x} = M_2 A_{g2x}$$

$$F_{32y} - F_{21y} = M_2 A_{g2y}$$

$$r_{22x} F_{32y} - r_{22y} F_{32x} - r_{21x} F_{21y} \\ + r_{21y} F_{21x} + T_s = I_2 \alpha_2$$

## Example 9.3

The rotor in an aircraft gas turbine, having a mass of  $m = 180$  kg operates at 16000 rev/min. If the CM has an eccentricity of 0.025mm from the axis of rotation, determine the unbalance force.

### Solution:

This results in an unbalance of

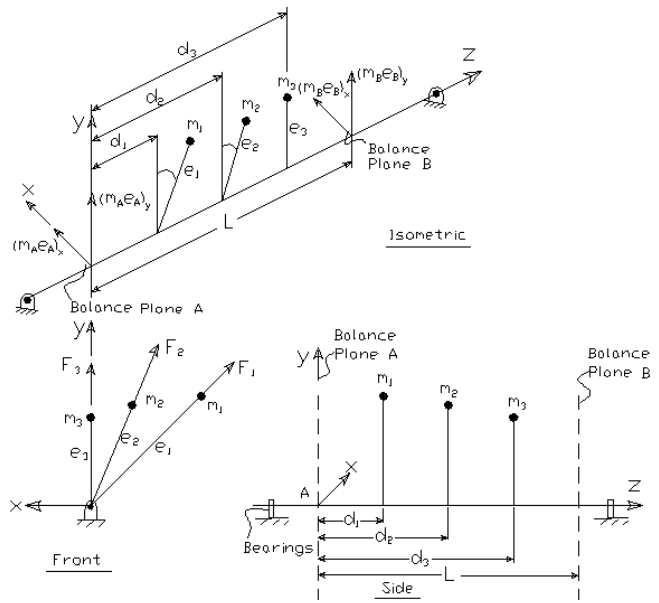
$$me = (180 \text{ kg})(0.025\text{mm}) = 4.5 \text{ kg}\cdot\text{mm}$$

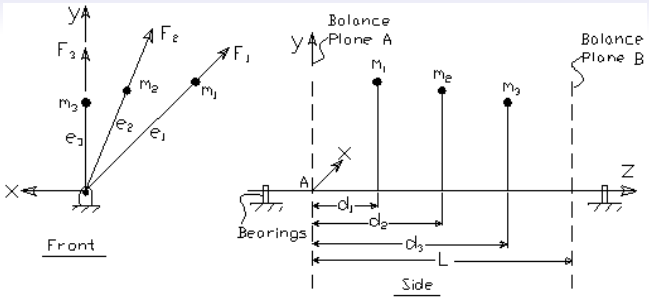
that would in turn cause a centrifugal force of

$$F_{rot} = me\omega^2 = (180\text{kg})(0.025 \times 10^{-3}\text{m})(16000 \times \frac{2\pi}{60})^2 = 12630 \text{ N} \approx 2800 \text{ lbf}$$

In this case centrifugal force is the unbalance force. Such a force could potentially damage the machine. It would be difficult and very time consuming to manufacture the rotor of a machine, so that the centre of mass would lie within 0.025mm from the axis of rotation. Therefore, the rotor in this case would be balanced after manufacture. This balancing is done experimentally.

# General Unbalance





For complete balance of the rotor,

$$\sum \vec{F} = \vec{0}, \quad \text{and} \quad \sum \vec{M} = \vec{0}$$

$$\vec{F} = \sum (m_i \vec{e}_i \omega^2) = \sum (m_i \vec{e}_i) \omega^2 = \vec{0},$$

but since  $\omega \neq 0$

$$\Rightarrow \sum (m_i \vec{e}_i) = \vec{0} \tag{5}$$

Also

$$\sum \vec{M} = \sum (\vec{d}_i \times m_i \vec{e}_i) \omega^2 = \vec{0}$$

but since  $\omega \neq 0$

$$\Rightarrow \sum (\vec{d}_i \times m_i \vec{e}_i) = \vec{0} \tag{6}$$

**Note:**

- The moment arm of any given inertia force is  $d_i$  and it is always along the shaft, so it can be treated as a scalar, i.e., Eq (6) can be written as:

$$\sum \vec{M} = \sum (m_i \vec{e}_i d_i) \omega^2 = \vec{0}$$

$$\text{Note that } \vec{d}_1 \times (m_1 \vec{e}_1 \omega^2) + \vec{d}_2 \times (m_2 \vec{e}_2 \omega^2) + \dots = \vec{0}$$

$$\Rightarrow d_1 \vec{k} \times (m_1 \vec{e}_1 \omega^2) + d_2 \vec{k} \times (m_2 \vec{e}_2 \omega^2) + \dots = \vec{0}$$

$$\Rightarrow \vec{k} \times (d_1 m_1 \vec{e}_1 + d_2 m_2 \vec{e}_2 + \dots) = \vec{0}$$

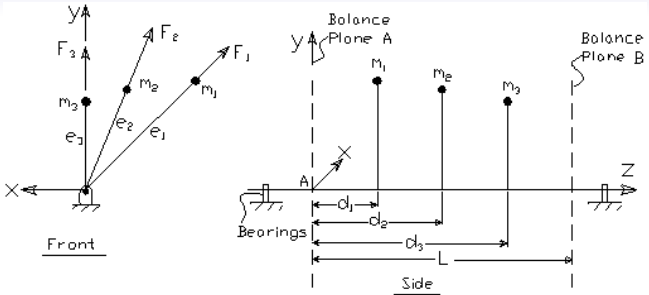
$$\therefore d_1 m_1 \vec{e}_1 + d_2 m_2 \vec{e}_2 + \dots = \vec{0}$$

i.e.,

$$\sum (m_i d_i) \vec{e}_i = \vec{0}$$

- For a rotor with masses which lie in multiple transverse axial planes, in order to satisfy both  $\sum F = 0$  and  $\sum M = 0$ , a minimum of two balancing masses are required.

# Analytical Method



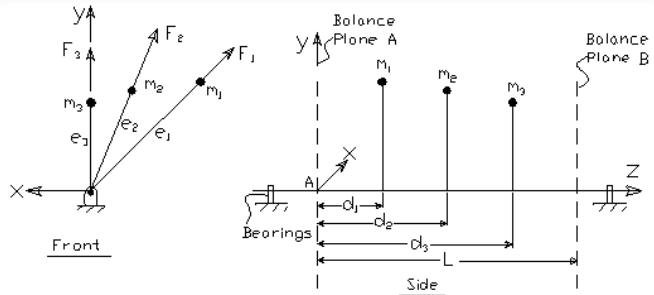
- Determine the planes A and B as balance planes.
- Consider the equilibrium of moments about plane A in terms of the x and y components:

$$\sum M_{Ax} = 0 \Rightarrow (m_1 e_1)_y d_1 + (m_2 e_2)_y d_2 + \dots + (m_B e_B)_y L = 0$$

$\downarrow$                        $\downarrow$                        $\downarrow$   
 known                      known                      solve for  $m_B e_{By}$

$$\sum M_{Ay} = 0 \Rightarrow (m_1 e_1)_x d_1 + (m_2 e_2)_x d_2 + \dots + (m_B e_B)_x L = 0$$

$\downarrow$                        $\downarrow$                        $\downarrow$   
 known                      known                      solve for  $m_B e_{Bx}$



• Next, consider the equilibrium of forces:

$$\sum F_x = 0 \Rightarrow (m_1 e_1)_x + (m_2 e_2)_x + \dots + (m_B e_B)_x + (m_A e_A)_x = 0$$

$\downarrow$                        $\downarrow$                        $\downarrow$                        $\downarrow$   
 known                  known                  found                  solve for  $m_A e_{Ax}$

$$\sum F_y = 0 \Rightarrow (m_1 e_1)_y + (m_2 e_2)_y + \dots + (m_B e_B)_y + (m_A e_A)_y = 0$$

$\downarrow$                        $\downarrow$                        $\downarrow$                        $\downarrow$   
 known                  known                  found                  solve for  $m_A e_{Ay}$